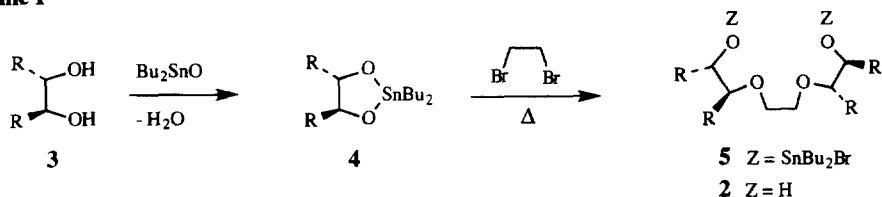


Scheme I



ethylene glycol 3 R	stannylene acetal 4 yield mp	triethylene glycol 2 ^d yield ^e ¹ H NMR ^f
3a CH ₂ OCH ₂ Ph ^a	4a 90% 93.5-95°	2a 71% δ = 3.2-3.9 (m, 18H), 4.42 (m, 8H), 7.20 (s, 20H)
3b CO ₂ CH ₃	4b 95% 180-181° ^b	2b 82% δ = 3.75(overlapping singlets, 16H), 4.55 (s, 4H), 4.51 (s, 2H)
3c CH ₃	4c 92% 134° ^c	2c 5% δ = 1.07 (d, J=4.5Hz, 12H), 2.94 (br s, 2H), 3.2-3.9 (m, 8H)

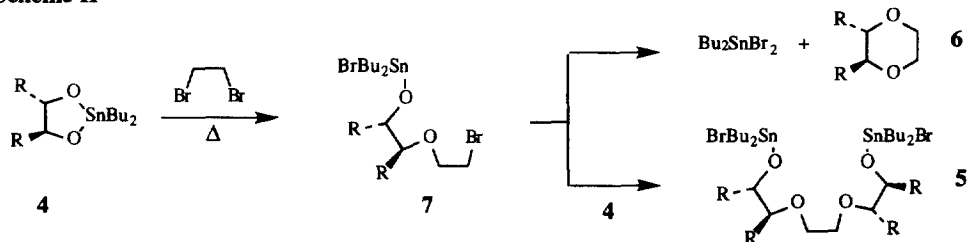
^aReference 8. ^bReference 7. ^cReference 11. ^dElemental analyses of new compounds were consistent with assigned structures. ^eAfter destannylation of intermediates 5 on silica gel or with oxalic acid. ^fCDCl₃ with TMS internal standard.

Noteworthy is the preparation of tetra(carboxymethyl)triethylene glycol **2b** from (*R,R*) dimethyl tartrate (**3b**) in an overall 78% yield. While the preparation of triethylene glycols having a similar substitution pattern have been reported, the present method avoids the many protection/deprotection steps, and the use of toxic thallium alkoxides to effect alkylation.^{3a} Indeed, the organotin approach we describe here avoids the use of any external base.

Surprisingly, the reaction of dimethyl stannylene acetal **4c** and 1,2-dibromoethane produced 2,3-dimethyl-1,4-dioxane¹² as the major product, and after destannylation of the non-volatile residue, also (2*S*, 3*S*, 8*S*, 9*S*)-3,8-dimethyl-4,7-dioxadecane-2,9-diol (**2c**) but in a disappointingly low 5% yield [based on (*S,S*)-2,3-butanediol]. This product was identical to a sample prepared by the BH₂Cl·SMe₂ reduction of the glyoxal bisacetal of (*S,S*)-2,3-butanediol.¹³

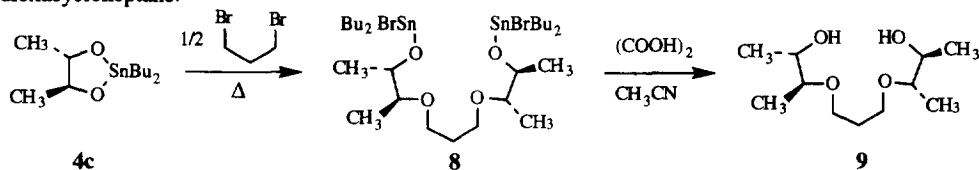
The reactions appear to follow the outline in **Scheme II**, with the product composition determined by the competition for intermediate **7** by either the second equivalent of **4** to produce **5**; or by internal alkylation to produce dioxanes **6**. While monoalkylation of **4** is generally observed, internal dialkylation to produce the dioxane **6** is possible and appears dependent on the nature of the substituents R. The scope of the reaction of stannylene acetals **4** with dihaloethanes is currently under investigation by variation of the R groups.

Scheme II

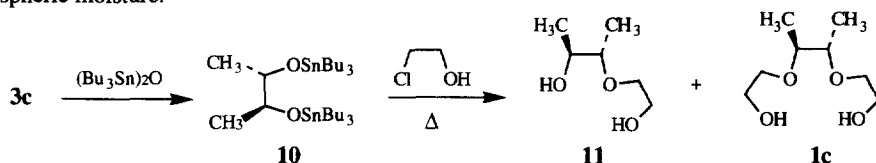


The dialkylation of the stannylene acetals **4** may also be limited to the formation of six-membered rings. The use of 1,3-dibromopropane resulted only in monoalkylation of 2 equivalents of stannylene acetal **4c** to produce (2*S*, 3*S*, 9*S*, 10*S*)-3,9-dimethyl-4,8-dioxaundecane-2,10-diol (**9**) (after destannylation of intermediate **8** with oxalic acid), a homolog of **2c** bearing an additional methylene group [and identical to the product reported from the BH₂Cl reduction of the malonaldehyde bisacetal

produced from (*R,R*)-2,3-butanediol].¹³ We detected no corresponding 2,3-dimethyl-1,4-dioxacycloheptane.

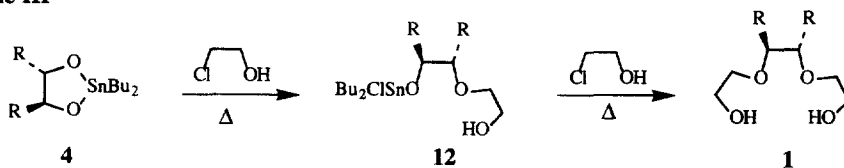


The use of organotin intermediates also suggested an alternative synthesis of disubstituted triethylene glycols **1**. Bistriethylstannyl ether **10**^{12b} was prepared [from **3c** and bis(tributyltin)oxide] with the intent of dialkylating it with two equivalents of 2-chloroethanol to produce the dimethyl-triethyleneglycol **1a** (R=CH₃). However, the reaction product consisted of a 42% yield of a mixture of **1c** and dimethyldiethylene glycol **11** (the product of monoalkylation). The remainder of the chloroethanol was presumably lost as ethylene oxide by a competing process which requires initial exchange of a tributylstannyl group from **10** to chloroethanol, and subsequent internal alkylation¹⁴ of that intermediate to generate the epoxide and tributyltin chloride. This result was not unexpected in that tributyltin ethers are prone to exchange among oxygen nucleophiles, and also hydrolyze slowly with atmospheric moisture.



However, stannylene acetals **4** can be sequentially dialkylated¹⁵ with 2-chloroethanol without solvent, **Scheme III**. For example, at 140 °C we observed clean monoalkylation, even with excess chloroethanol, of **4c** (R=CH₃) to (4*S*, 5*S*)-4-methyl-3-oxa-1,5-hexanediol **11** [¹H NMR δ= 1.03 (d, J= 6 Hz), 3.0-3.8 (m, 6H), 4.3 (br s, 2H)] in 93% yield after destannylation of the intermediate chlorodibutyltin alkoxide (**12c**, R=CH₃) on silica gel. However, at 170 °C we observed dialkylation of **4c** to (4*S*, 5*S*)-4,5-dimethyl-3,6-dioxo-1,8-octanediol (**1c**) in 84% yield. While the dialkylation of stannylene acetals is well documented,⁶ this report shows that dialkylation with monohalogen compounds is also possible, and synthetically useful. The second Sn-O bond of stannylene acetals is not inert towards alkylation, but considerably less reactive than the first. Earlier reports describe the solution chemistry of stannylene acetals, and the sequential dialkylation of Sn-O bonds in stannylene acetals with monohalides is rarely observed, possibly because the reaction temperature was limited by the solvent.¹⁶

Scheme III



stannylene acetal 4 R		yield	triethylene glycol 1 ^a ¹ H NMR ^b
4a CH ₂ OCH ₂ Ph	1a	80%	δ = 3.60 (broad m, 16H), 4.47 (d, 4H), 7.25 (s, 10H)
4b CO ₂ CH ₃	1b	78%	δ = 3.3-5.0 (m including broad singlet at 3.65, 18H)
4c CH ₃	1c	84%	δ = 1.06 (d, 6H, J=6 Hz), 3.65 (m, 10H), 3.96 (s, 2H)

^aElemental analyses of new compounds were consistent with assigned structures. ^bCDCl₃ with TMS internal standard. ^cReference 2.

We are currently investigating the incorporation of fragments **1** and **2** into crown ethers.

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